ONE-PASS CHILLER

MODEL................................................................. PC-25-2

DESCRIPTION
A completely packaged liquid chiller designed for applications where the liquid to be cooled passes through the chiller only once before either being added as an ingredient to a product or fouled by the product it is cooling. It is most important that a one-pass chiller be able to chill liquids at high and low flow rates without significant pressure drop or danger of freeze up, and yet have close, accurate temperature control.

Filtrine PC chillers are specifically designed for one-pass cooling. A high transfer immersion coil evaporator supplies maximum capacity at any flow rate with no pressure drop. Storage tank design permits close temperature control without short-cycling.

SPECIFICATIONS

COOLING CAPACITY
BTU/HR ................................................................. 2,400
Watts ................................................................. 703

Rating Conditions
Coolant Discharge Temperature ......................... 68°F [20°C]
Ambient Temperature ........................................... 90°F [32°C]
Flow rate ........................................................... 2 gpm [7.6 lpm]

COMPRESSOR HP ................................................ 1/4
Lifetime lubricated, welded hermetic type supplied with condenser as specified [see Standard Condensers], charging port, expansion valve and dehydrator.

STANDARD CONDENSERS [Designated by suffix]
- A Fan cooled condenser for indoor installation.
- W Water cooled condenser for hookup to city or tower water

COOLING TANK & EVAPORATOR
Capacity .............................................................. 2 gal [7.6 ltr]
Welded stainless steel shell and immersion coil evaporator. Tank tested at 250# for 125# working pressure, insulated with closed cell thermo-elastomer with an R factor of 3.7 and enclosed in rust-proof steel jacket.

THERMOSTAT: Adjustable Range ......................... 40°F to 90°F [5°C to 32°C]
Temperature Stability ........................................... ± 2°F [1°C]

CABINET: Enameled aluminum panels with stainless steel corner legs and top. Panels removable for access to all components.

SUPPLY POWER: ................................................. 115/60/1 or 230/60/1
FLA Amps Maximum ........................................... 8 or 4

PLUMBING CONNECTIONS IN & OUT .................. 1/2" [13 mm] FPT

SHIPPING WEIGHT .............................................. 120 lbs [54 kg]
STANDARD MODELS: Suffix -A and -W

LEGEND
1. Temperature Control
2. Coolant Make Up
3. Coolant Discharge
4. On/Off Switch
5. Power Cord

NOTE: Chiller dimensions and shipping wts. may vary depending on options. All information given on this bulletin is for general use only. Confirm specifications with factory for your specific requirement.

NOTE: Drawing is a not-to-scale composite of various models to demonstrate plumbing locations. Confirm footprint with factory.

VENTILATION PANELS
Standard models — air intake at RIGHT, air discharge at REAR on -A models. Manufacturer recommends 12 inch minimum clear space opposite all ventilation panels.

REMOVABLE SERVICE PANELS
Front & rear on all models. Manufacturer recommends 16 inch clearance at LEFT END and 22 inch clearance at FRONT for service.

### DIMENSIONS

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<thead>
<tr>
<th>W</th>
<th>D</th>
<th>H</th>
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<tbody>
<tr>
<td>22&quot;</td>
<td>16&quot;</td>
<td>24&quot;</td>
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### CHILLER COOLING CAPACITY - GPH

<table>
<thead>
<tr>
<th>MAKE-UP WATER TEMP</th>
<th>5°F</th>
<th>10°F</th>
<th>20°F</th>
<th>30°F</th>
<th>40°F</th>
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<tbody>
<tr>
<td>90°F</td>
<td>68</td>
<td>33</td>
<td>16</td>
<td>9</td>
<td>6</td>
</tr>
<tr>
<td>80°F</td>
<td>66</td>
<td>32</td>
<td>14</td>
<td>8</td>
<td>5*</td>
</tr>
<tr>
<td>70°F</td>
<td>58</td>
<td>28</td>
<td>12</td>
<td>7*</td>
<td>-</td>
</tr>
<tr>
<td>60°F</td>
<td>50</td>
<td>24</td>
<td>10*</td>
<td>-</td>
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<tr>
<td>50°F</td>
<td>44</td>
<td>21*</td>
<td>-</td>
<td>-</td>
<td>-</td>
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<tr>
<td>40°F</td>
<td>36*</td>
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* Agitation pump required

### CHILLER CAPACITY

<table>
<thead>
<tr>
<th>Kw</th>
<th>BTU/Hr</th>
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<tbody>
<tr>
<td>0.7</td>
<td>2,400</td>
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* For outlet temperatures below 34°F - use appropriate antifreeze